

# **K-FLEX K-FIRE ACRYLIC**

# DESCRIPTION

K-FLEX K-FIRE ACRYLIC is a water based acrylic sealant designed to prevent the spread of fire and smoke through joints and openings in fire rated walls and floors including openings formed around building service penetrations.

K-FLEX K-FIRE ACRYLIC will also maintain the acoustic design performance in walls and floors.

K-FLEX K-FIRE ACRYLIC cures when it is subjected to atmospheric conditions, however it will retain a degree of elasticity for joint movement.

Under fire exposure, K-FLEX K-FIRE ACRYLIC creates a robust fire seal by the formation of a durable intumescent char.

K-FLEX K-FIRE ACRYLIC can be used with a suitable filling material, i.e. stone wool in order to secure correct width to depth ratio and to reduce the shrinking of the sealant during curing. Minimum depth and maximum width of the joints are included in the installation instructions.

Thermal activation takes place at about 180 ℃ when the material will expand (intumesce) and prevent the passage of fire and smoke for periods up to and beyond 4 hours.

## CHARACTERISTICS AND FEATURES

- High end formula;
- Classified for fire sealing all types of constructions and building service penetrations;
- Very high sound insulation;
- Low emissions environmentally and user friendly;
- Simple to apply with a smooth surface finish;
- Permanently flexible will accommodate movement up to 7.5%;
- No priming necessary for application to most materials;
- Suitable for most surfaces, including concrete, bricks, Leca, steel, gypsum, glass and most non-porous surfaces;
- Hardens quickly, tack free after 1 hour (fire performance specification after one month cure);
- Minimum 12 months storage time (under correct conditions).

#### **TECHNICAL DATA**

| Condition               | Ready for use, acrylic based filler  |  |
|-------------------------|--|--|
| Specific gravity        | 1.56 – 1.60  |  |
| Flash point             | None   |  |
| Reaction to fire        | Class D-s1, d1   |  |
| Non-sticky              | Max. 75 minutes  |  |
| Film forming            | Max. 25 minutes  |  |
| Totally hardened        | 3 to 5 days depending on thickness and temperature                           |  |
| Flexibility             | 7.5  |  |
| Thermal conductivity    | 0.845 W/mK (+/- 3%) @ 20mm depth   |  |
| Storage                 | At least 12 months stored in unopened cartridges, between 5 °C and 30 °C     |  |
| Service temperature     | -20 to +70 °C  |  |
| Application temperature | +5 to +30 ℃  |  |
| Compatibility           | Suitable for use with most materials, except bituminous materials            |  |
| Limitations             | Should not be used in permanently damp areas or in joints with high movement |  |
| Classification          | CE-marked - Sealant for fire rated joints and penetrations class EI 240      |  |
| Color                   | White or grey  |  |



### SOUND INSULATION

K-FLEX K-FIRE ACRYLIC has been tested at according to EN ISO 10140-2:2010.

Usage of any backing material is optional, due to the tests being conducted with sealant only.

| Description                    | Sound reduction |
|--------------------------------|-----------------|
| Single sided seal ≥ 12mm depth | 62 dB           |
| Double sided seal ≥ 12mm depth | > 62 dB         |

## EMISSION DATA (INDOOR AIR QUALITY)

K-FLEX K-FIRE EX MORTAR complies with the requirements of GEV and the results correspond to the EMICODE emission class EC 1PLUS which is the best possible environmental and indoor hygiene health protection mark.

| Compound                    | Emission rate after 3 days | Emission rate after 4 weeks |
|-----------------------------|----------------------------|-----------------------------|
| TVOC                        | 83 µg/m3                   | < 5 µg/m <sup>3</sup>       |
| TSVOC n.d                   | n.d.                       | < 5 μg/m <sup>3</sup>       |
| VOC w/o NIK                 | n.d.                       | < 5 μg/m <sup>3</sup>       |
| R Value                     | n.d.                       | < 1                         |
| Formaldehyde                | <3 µg/m <sup>3</sup>       | n.d.                        |
| Acetaldehyde                | < 3 µg/m <sup>3</sup>      | n.d.                        |
| Sum for+ace                 | < 0.002 ppm                | n.d.                        |
| Carcinogenic                | < 1 µg/m <sup>3</sup>      | < 1 µg/m <sup>3</sup>       |
| .d. or < means not detected |                            |                             |

## LIMITATIONS

Since the product is applied under circumstances beyond our control, L'Isolante K-Flex can accept no direct or consequential liability, whether in contract or in tort, for the interpretations of such recommendations and reserves the right to modify the recommendations as necessary.